

# Core Alignment Fusion Splicer 905

Designed to keep you going





#### **True Core Alignment**

#### 1. Core Alignment Technology

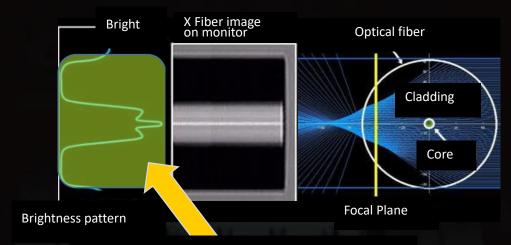
The 90S fusion splicer has high precision lenses which provide accurate core to core alignment regardless of core-cladding concentricity error. Also, the lenses allow the splicer to discriminate between fiber types.





#### 2. Advanced Image Processing Technology

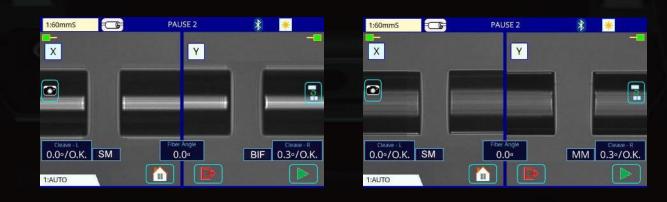
The 90S possesses advanced image processing technology which analyzes the profile of the fiber image as a brightness pattern. The 90S finds the true core position and achieves the consistent lower splice loss.



**Analyzing the Brightness pattern** 

#### 3. Fiber Discrimination Function

The 90S fusion splicer automatically identifies the optimum arc discharge parameters in accordance with the fiber type.



#### **Faster Automation**

The faster automated features of the 90S fusion splicer reduce installation times. With this splicer, an operator can complete the entire splicing process from splicing to heating without touching the 90S and only moving the fiber.





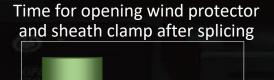


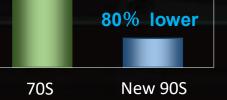


The fiber retention clamps support the automated operations. When the sheath clamps open automatically after splicing, the fiber retention clamps gently hold the spliced fiber to keep it from flying out. The retention clamps release when the fiber is lifted by the operator.

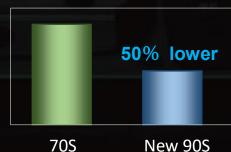
**Fiber retention clamp** 







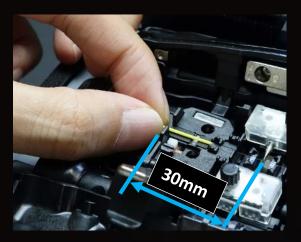
Time for placing fiber into heater

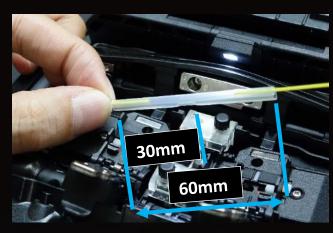


## **User Friendly**

#### 1. Easy Fiber Protection Sleeve Positioning

The shape of the sheath clamp is optimized for the 60mm length protection sleeve. The length from splice point to the edge of the sheath clamp is 30mm. Therefore, it is easy to center the protection sleeve over the splice by using your finger as the reference splice point.





#### 2. Carrying Case

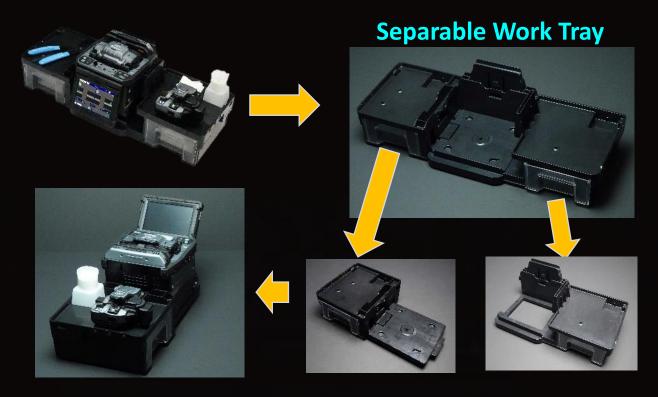
There are multiple ways to utilize the 90S carrying case. The 90S is ready to use just by opening the case, but it is also possible to use the 90S on top of the carrying case or only with the work tray depending on the work environment.



## **User Friendly**

#### 3. Work Tray

The newly designed work tray has many functions. There are two drawers for storage, and the drawers are large enough to store tools or battery packs. Also, the work tray can be divided in two, so it is configurable to fit your work space.



#### Plenty of space in carrying case



**Cleaver & Stripper** 



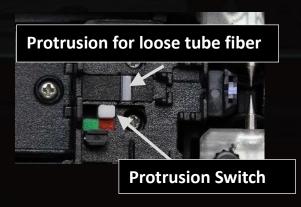
**Battery packs** 



Large storage space under work tray

#### 4. Loose Tube Compatibility

The sheath clamp of the 90S fusion splicer is compatible with loose tube fiber. The Protrusion part on of the sheath clamp for loose tube fiber engages or retracts by simply changing the switch position with your finger.



#### **Active Blade Management Technology**

#### 1. Automatic Blade Rotation

The 90S fusion splicer and CT50 fiber cleaver are enabled with wireless data connectivity. This capability allows automatic cleaver blade rotation when the splicer judges the blade is worn. Also, the 90S fusion splicer can connect to two CT50s simultaneously.



#### 2. Blade Life Management

2:SM AUTO

The 90S fusion splicer displays the remaining blade life and informs the user when a blade height change, position change, or new blade is required.

2:SM AUTO

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# **Standard Package**

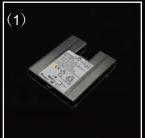
#### 90S Standard Package



Description	Model No.	Qtv
Core Alignment Fusion Splicer	90S	1pc
(1) Battery Pack*	BTR-15	1pc
(2) AC Adapter	ADC-20	1pc
(3) AC Power Cord	ACC-14, 15, 16 or 17	1pc
(4) USB Cable	USB-01	1pc
(5) Fusion Splicer Strap	ST-02	1pc
(6) Electrodes (spare)	ELCT2-16B	1pair
(7) Fiber Holder Set Plate	SP-03	1pair
(8) Carrying Case	CC-39	1pc
(9) Work Tray Left	WT-09L	1pc
(10) Work Tray Right	WT-09R	1pc
(11) Work Tray J-Plate	JP-09	1pc
(12) Tripod Screw	TS-03	2pcs
(13) Carrying Case Strap	ST-03	1pc
(14) Alcohol Dispenser	AP-02	1pc
(15) Quick Reference Guide	QRG-02-E, C or J	1pc
Single Fiber Stripper	SS03 or SS01	1pc
Optical Fiber Cleaver	CT50	1pc
(1) Fiber Scrap Collector	FDB-05	1pc
(2) Fiber Setting Plate	AD-10-M24	1pc
(3) Case (for Cleaver)	CC-37	1pc
(4) Hexagonal Wrench	HEX-01	1pc
* Please follow IATA regulation who	an ahinning tha hattam, bu	i.

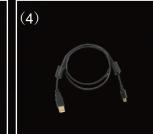
\* Please follow IATA regulation when shipping the battery by air.



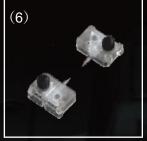






































#### **Specifications**

#### 90S Specifications



Item		Specification	
Fiber alignment method		Active core alignment	
Fiber count can be spliced		Single fiber	
		Single mode optical fiber	
Applicable fiber	Fiber type	Multi mode optical fiber	
	Cladding dia.	80 to 150µm	
Applicable coefing	Ŭ	Coating dia. : Max. 3,000µm	
Applicable coating	Sheath clamp	Cleave length : 5 to 16mm *1	
		ITU-T G.652 : Avg. 0.02dB	
		ITU-T G.651 : Avg. 0.01dB	
Fiber splice	Splice loss *2	ITU-T G.653 : Avg. 0.04dB	
performance		ITU-T G.655 : Avg. 0.04dB	
		ITU-T G.657 : Avg. 0.02dB	
	Splice time *2	SM FAST mode : Avg. 7 to 9sec.	
	Splice time *3	AUTO mode : Avg. 14 to 16sec.	
Applicable	Sleeve type	Heat shrinkable sleeve	
protection	Sleeve length	Max. 66mm	
sleeve	Sleeve dia.	Max. 6.0mm before shrinking	
Sleeve heat		60mm slim mode : Avg. 9 to 10sec.	
performance	Heat time *4	60mm mode : Avg. 13 to 15sec.	
Fiber tensile test force		Approx. 2.0N	
Electrode life *5		Approx. 5,000 splices	
2.000.0000	Dimensions W	Approx.170mm without projection	
Physical	Dimensions D	Approx.173mm without projection	
description	Dimensions H	Approx.150mm without projection	
·	Weight	Approx. 2.8kg including battery	
	i i	Operate : -10 to 50 degreeC	
	Temperature	Storage : -40 to 80 degreeC	
Environmental	Llumaiditu	Operate: 0 to 95%RH non-condensing	
condition	Humidity	Storage : 0 to 95%RH non-condensing	
	Altitude	Max. 5,000m	
AC adaptor	Input	AC100 to 240V, 50/60Hz, Max. 1.5A	
	Туре	Rechargeable Lithium Ion	
	Output	Approx. DC14.4V / 6,380mAh	
Battery pack	Capacity *6	Approx. 300 splice and heat cycles	
	Temperature	Recharge: 0 to 30 degreeC	
	remperature	Storage : -20 to 30 degreeC	
	Battery life *7	Approx. 500 recharge cycles	
Display	LCD monitor	TFT 5 inches with touch screen	
Display	Magnification	200 to 320x	
Illumination	V-grooves	LED lamp	
	PC	USB2.0 Mini B type	
	External	USB2.0 A type	
Interface	LED lamp	Approx. DC5V, 500mA	
	Ribbon Stripper	Mini DIN 6pin	
		DC12V, Max. 1A	
	Wireless *8	Bluetooth 4.1 LE	
	Splice mode	100 splice modes	
Data storage	Heat mode	30 heat modes	
	Splice result	20,000 splices	
Carrantes	Splice image	100 images	
Screw hole for tripod	opilos illago	111 001 010	
ociew note for impou		1/4-20UNC	
ociew noie for impod	opilies illiage	Splice mode select	
ociew floie for tripod	opiioo iiilago	Splice mode select by fiber type analysis	
Screw Hole for tripod		Splice mode select by fiber type analysis Discharge power calibration	
	Automatic	Splice mode select by fiber type analysis Discharge power calibration Wind protector : open/close	
Other		Splice mode select by fiber type analysis Discharge power calibration Wind protector : open/close Sheath clamp : open	
	Automatic	Splice mode select by fiber type analysis Discharge power calibration Wind protector : open/close Sheath clamp : open Heater lid : open/close	
Other	Automatic functions	Splice mode select by fiber type analysis Discharge power calibration Wind protector : open/close Sheath clamp : open Heater lid : open/close Heater clamp : open/close	
Other	Automatic functions Reference guide	Splice mode select by fiber type analysis Discharge power calibration Wind protector : open/close Sheath clamp : open Heater lid : open/close Heater clamp : open/close Video and PDF file stored in splicer	
Other	Automatic functions	Splice mode select by fiber type analysis Discharge power calibration Wind protector : open/close Sheath clamp : open Heater lid : open/close Heater clamp : open/close	

#### **90S Options**

Item	Model	Remark
Battery pack*9	BTR-15	Battery pack for replacement
Electrodes	ELCT2-16B	Electrodes for replacement
	FH-70-250	250µm coating diameter
Fiber holder	FH-70-900	900µm coating diameter
	FH-FC-20	900µm in 2mm diameter cable
	FH-FC-30	900µm in 3mm diameter cable
DC Adapter	DCA-03	Connect AC adapter not through battery
	DCC-20	Car cigar socket to BTR-15/DCA-03
DC power cord	DCC-21	Car battery to BTR-15/DCA-03
Transfer Clamp	CLAMP-DC-12	Transferring drop cable on work tray
J-Plate	JP-10	Attaching to splicer, not to work tray
	JP-10-FC	JP-10 with fiber clamps
	FP-03	60mm Max. 900µm coating diameter
Protection sleeve	FP-03(L=40)	40mm Max. 900µm coating diameter
	FP-03M	FP-03 with non-magnetic material

#### Notes

\*1: Cleave length range depending on fiber type

5 to 16mm : 125µm cladding dia. / 250µm coating dia.

10 to 16mm : 125 $\mu$ m cladding dia. / 400 or 900 $\mu$ m coating dia.

5 to 10mm :  $80\mu m$  cladding dia. /  $160\mu m$  coating dia.

- \*2: Measured with a cut-back method relevant to ITU-T and IEC standard after splicing Fujikura identical fibers. The average splice loss changes depending on the environmental condition and fiber characteristics.
- \*3: Measured at room temperature. The definition of splice time is from the fiber image appeared in LCD monitor to the estimated loss displayed. The average splice time changes depending on the environmental conditions, fiber type, and fiber characteristics.
- \*4: Measured at room temperature with the AC adapter. The heat time is defined from the start beep sound to the finish beep sound. The average heat time changes depending on the environmental conditions, sleeve type and battery pack condition.
- \*5: The electrode life changes depending on the environmental conditions, fiber type and splice modes.
- \*6: Test condition
  - (1) Splice and heat time: 2 minutes cycle
  - (2) Using the splicer power save settings
  - (3) Using a not degraded battery
  - (4) At room temperature

The battery capacity changes when testing with different conditions from the above.

- \*7: The battery capacity decreases to a half after approx. 500 discharge and recharge cycles, The battery life is shortened further when using outside of the storage temperature range, operating temperature range, if completely discharged by storing for a long time without recharging.
- \*8: Bluetooth® mark and logos are the registered trademarks of Bluetooth
- \*9: Please follow IATA regulation when shipping the battery by air.

## **Specifications**

#### SS01/03 Specifications



Item	SS01	SS03
Stripping coating dia.	250um	250um
Fiber dia. after stripping	125um cladding	125um cladding
Stripping coating dia.	None	900um
Fiber dia. after stripping	None	250um coating
<ol><li>Stripping coating dia.</li></ol>	None	2000 to 3000um
Fiber dia. after stripping	None	900um coating
Dimension	Approx. 164 x 45 x 5mm	
Woight	Approx 100a	

#### Fiber Protection Sleeve Specifications



Item	FP-03/FPS series	FP-04/05 series
Outer tube material	Polyethylene	
Inner tube material	Ethylene-Vinyl Acetate	
Strength member	Stainless	Quartz glass
Heat shrink operation	Temperature: -10 to 50 degreeC Humidity: 0 to 95% non-condensing	
Storage	Temperature: -40 to 60 degreeC Humidity: 0 to 95% non-condensing	

#### **CT50 Specifications**



Item		Specifications	
Applicable fiber	Tiber tome	Single mode optical fiber	
	Fiber type	Multi mode optical fiber	
	Fiber count	Up to 16 fiber ribbon	
	Cladding dia.	Approx. 125um	
Applicable	Fiber plate	AD-10-M24 : Max. 900µm coating diameter	
coating	'	AD-50 : Max. 3mm coating diameter	
oodg	Fiber holder	Coating shape. : Refer to splicer options	
		AD-10-M24 : 5 to 20mm *1	
		AD-50 [CD : coating diameter]	
	Fiber plate	CD= 250µm or less : 5 to 20mm *1	
Cleave length		250μm < CD < 1000μm : 10 to 20mm	
		1000μm < CD < 3mm : 14 to 20mm	
	Fiber holder	Approx. 10mm	
Cleave angle *2	Single fiber	Avg. 0.3 to 0.9 degrees	
Olcave aligic 2	Fiber ribbon	Avg. 0.3 to 1.2 degrees	
Blade life *3		Approx. 60,000 fiber cleaves	
	Dimensions W	Approx. 120mm when closing the lever	
Physical	Dimensions D	Approx. 95mm when closing the lever	
description	Dimensions H	Approx. 58mm when closing the lever	
	Weight	Approx. 305g	
		including battery and AD-10-M24	
	Temperature	Operate : -10 to 50 degreeC	
Environmental condition		Storage : -40 to 80 degreeC	
	Humidity	Operate : 0 to 95% non-condensing	
		Storage : 0 to 95% non-condensing	
Battery		2 pieces of LR03/AAA dry battery	
Wireless interface *4		Bluetooth 4.1 LE	
Screw hole for tripod		1/4-20UNC	
Other features	Blade rotation	Motorized rotation	
		Manual rotation dial	
	Replaceable	Blade	
	parts	Clamp arm	

#### **CT50 Options**

Item	Model Name	Remark
Blade	CB-08	Blade for replacement
Clamp Arm	ARM-CT50-01	Clamp arm with anvil for replacement
Fiber Scrap Collector	FDB-05	Spare scrap collector
Side cover	SC-CT50-01	Side cover instead of scrap collector

#### Notes

- \*1: When the cleave length is from 5 to 10mm, the coating diameter should be 250µm or less. Also, a blade height adjustment is required before cleaving. The average cleave angle is worse than the specification when the cleave length is 5 to 10mm.
- \*2: Measured with an interferometer at room temperature, not with a splicer. A new blade was used to cleave both the single fibers and 12 fiber ribbons. The cleave length is set from 10 to 16mm. The average cleave angle changes depending on the environmental conditions, blade condition, operating method, and cleanliness.
- \*3: The blade life changes depending on the environmental conditions, operating method, and the fiber type cleaved.
- \*4: Bluetooth® word mark and logos are the registered trademarks of Bluetooth SIG, Inc.





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https://www.fusionsplicer.fuiikura.com

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